# THERMOLUMINESCENCE MECHANISM IN Li<sub>2</sub>B<sub>4</sub>O<sub>7</sub>:Cu

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Abstract — Samples of Li<sub>2</sub>O.2B<sub>2</sub>O<sub>3</sub> doped with CuO have been produced by melting appropriate mixtures of Li<sub>2</sub>CO<sub>3</sub> and H<sub>3</sub>BO<sub>3</sub> at 980°C and then quenching to room temperature. Glasses thus obtained were devitrified. The absorption spectra of non-irradiated and irradiated samples indicate that  $\gamma$  radiation changes Cu<sup>2+</sup> into Cu<sup>+</sup>. ESR spectra of Cu-doped lithium borate exhibits the typical BOHC centres 'five-line-plus-a-shoulder' between the  $\pm \frac{1}{2}M_n$ -lines. It is proposed that by heating the Cu-doped lithium borate, BOHC has an important role in the TL emission process.

## INTRODUCTION

Some characteristics of manganese-doped lithium borate as a low Z thermoluminescent phosphor were first reported by Schulman et al<sup>(1)</sup>. This TL material is characterised by TL peaks at 55°C and 220°C, a supralinearity above about 1.5 Gy, a small (20%) energy dependence below 100 keV, a sensitivity 3 to 10 times lower than that of TLD-100 (LiF:Mg, Ti), and a fading of about 8% in the first month. Takenaga et al<sup>(2,3)</sup> showed that copper-doped lithium borate is 4 times more sensitive than the manganese-doped one. While they found only two TL peaks at 120°C and 205°C, Kutomi et al<sup>(4)</sup> encountered five: at 90, 160, 200, 260 and 320°C. These authors also found a TL emission spectrum with absorption bands at about 370 nm and 560 nm. Based on this result, they proposed two reactions which will be discussed.

## **EXPERIMENTAL**

Lithium borate glasses were produced by firing at 980°C an appropriate mixture of reagent grade Li<sub>2</sub>CO<sub>3</sub> and H<sub>3</sub>BO<sub>3</sub> and then cooling rapidly to room temperature. Copper as 0.01, 0.02, 0.04, 0.08, 0.16, 0.22, 0.30, 0.40 and 0.50 wt% was added to produce samples designated C1, C2, C4, C8, C16, C22, C30, C40 and C50.

TL glow curves and other TL measurements were carried out on a Harshaw 2000A reader, and for ESR measurements a JEOL JES-ME3X spectrometer was used.

Absorption spectra for irradiated and non-irradiated C1, C2, C4, C8, C16, C22 and C50 samples in the range of 5000 to 30,000 cm<sup>-1</sup> were obtained. For irradiation,  $\gamma$  rays from a <sup>60</sup>Co source at IPEN were used.

For TL measurements, doped and undoped glasses, devitrified or not, were pulverised and sieved to retain, as usual, grain sizes between 80 and 180  $\mu$ m.

ESR measurements were performed with C22 and C40 samples irradiated to  $10^4$  Gy  $\gamma$  rays. A C16 sample

γ irradiated to 10<sup>5</sup> Gy was used for isothermal decay measurements at 120°C and 180°C.

Correspondingly, isothermal TL decay measurements were carried out for comparison sake.

## RESULTS AND DISCUSSION

The absorption band at 12,500 cm<sup>-1</sup> (800 nm), shown in Figure 1, is due to Cu<sup>2+</sup>. It increases with the concentration of copper. After irradiation, however, the 12,500 cm<sup>-1</sup> band is clearly visible only in C16, C22 and C50 samples, as shown in Figures 2 and 3. The band height is smaller compared to that in corresponding non-irradiated samples. On the other hand, a new absorption band at 18,000 cm<sup>-1</sup> (555 nm) can be seen in C1, C2, C4 and C8, but not in C16 and C50. This is due to a Cu<sup>+</sup> centre from the reaction Cu<sup>2+</sup> + irrad. = Cu<sup>+</sup>.

Kutomi *et al*<sup>(4)</sup> found in devitrified Li<sub>2</sub>B<sub>4</sub>O<sub>7</sub>:Cu (0.03 wt%) TL peaks at 90, 160, 200, 260 and 320°C while in a single crystal Li<sub>2</sub>B<sub>4</sub>O<sub>7</sub>:Cu only 90, 165 and 230°C peaks appeared. Takenaga *et al*<sup>(2,3)</sup> on the other hand, found in a sintered Li<sub>2</sub>B<sub>4</sub>O<sub>7</sub>:Cu only two peaks, one at 120°C and the second one at 205°C.

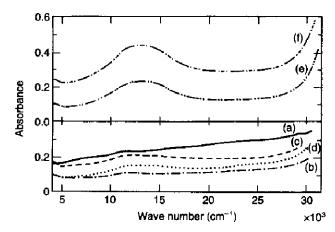


Figure 1. Absorption spectra for wave numbers in the region between 5000 and 30,000 cm $^{-1}$  (2000 nm to 333 nm) of non-irradiated Li<sub>2</sub>O.2B<sub>2</sub>O<sub>3</sub> glass doped with (a) 0.01; (b) 0.02; (c) 0.04; (d) 0.08; (e) 0.16 and (f) 0.22 wt% Cu.

In the present work, the addition of Cu plus devitrification produced peaks at 110, 165, 230 and 320°C. The peak height increases with Cu concentration. The glow curves (Figure 4) for higher Cu concentrations (C8, C16 and C22) show a very fast growth of the 165°C peak compared to other peaks. Furthermore, it shifts to higher temperatures up to 185°C with increasing Cu concentration.

Non-irradiated pure samples presented no ESR signal. Those doped with Cu and without irradiation showed the typical Cu<sup>2+</sup> spectrum composed of four lines in the region of 2600-3200 Gauss magnetic field.

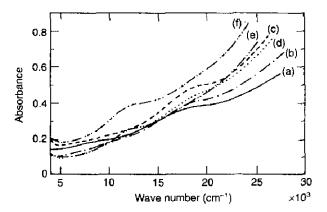


Figure 2. Absorption spectra for wave numbers in the region between 5000 and  $30.000 \,\mathrm{cm^{-1}}$  (2000 nm to 333 nm) of irradiated Li<sub>2</sub>O.2B<sub>2</sub>O<sub>3</sub> glass doped with (a) 0.01; (b) 0.02; (c) 0.04; (d) 0.08; (e) 0.16 and (f) 0.22 wt% Cu.

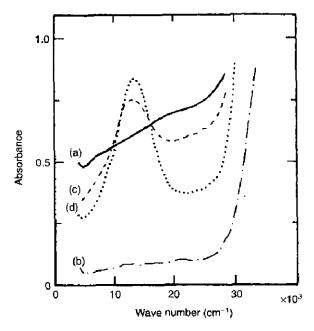


Figure 3. Absorption spectra for wave numbers in the region between 5000 and 30,000 cm<sup>-1</sup> (2000 nm to 333 nm) of (a) irradiated pure sample; (b) non-irradiated pure sample, (c) irradiated 0.5 wt% Cu-doped sample; (d) non-irradiated 0.5 wt% Cu-doped sample.

Figure 5 shows a typical 'five-lines-plus-a-shoulder' of irradiated Cu-doped  $\text{Li}_2\text{B}_4\text{O}_7$  between the  $m=\pm 1/2$  lines of  $\text{Mn}^{2+}$ . Griscom *et al*<sup>(5)</sup> demonstrated that the paramagnetic state responsible for the 'five-lines-plus-a-shoulder' is basically a boron-oxygen orbital. Further-

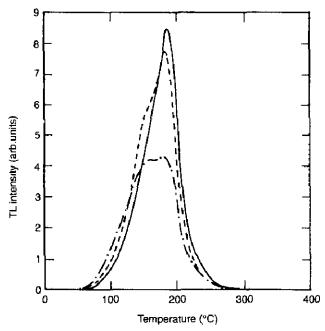


Figure 4. TL glow curves of  $\text{Li}_2\text{B}_4\text{O}_7$ : (-----) 0.08 wt% Cudoped and devitrified sample; (---) 0.16 wt% Cu-doped and devitrified; (-----) 0.22 wt% Cu-doped and devitrified.

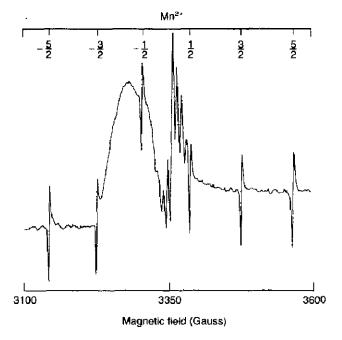


Figure 5. ESR spectra of irradiated C16 sample exhibiting 'five-line-plus-a-shoulder' due to BOHC created by irradiation; the 'five-line-plus-a-shoulder' appear between the ±1/2 Mn<sup>2</sup>-lines.

more, they stated that the oxygen which shares the unpaired spin must be in a bridging position, since a non-bridging oxygen would surely trap the hole in the non-bonding  $p_x$  orbital in the plane of the BO<sub>3</sub> triangle, rather than in the  $\pi_z$  bonding level.

The centres are, therefore, holes trapped in the  $\pi_z$  levels of oxygens which bridge between three and four-coordinated borons in the glass structure. Such borons are found in diborate structure. Taylor and Bray<sup>(6)</sup> have shown that in alkaline borate with 33% alkaline oxide composition diborate structure predominates. It is suggested that the mechanism responsible for binding the hole to this locale is the proximity of the charged four-coordinated boron unit. This is the so-called BOHC: boron-oxygen hole centre.

Kutomi et al<sup>(4)</sup> found a TL emission band at 370 nm; which has been assigned to an inner transition of Cu<sup>+</sup> ions from 3d<sup>9</sup>4s to 3d<sup>10</sup> states. They propose then, either

$$Cu^{2+} + e^{-} \rightarrow (Cu^{+})^{*} \rightarrow Cu^{+} + h\nu (370 \text{ nm})$$
 (1)

or

$$Cu^0 + hole \rightarrow (Cu^*)^* \rightarrow Cu^* + h\nu (370 \text{ nm})$$
 (2)

takes place under heating of the sample. Where the electrons or holes come from is not mentioned.

We present following alternative mechanisms. During the  $\gamma$  irradiation, the following reaction can take place:

Diborate + 
$$Cu^{2^+} \xrightarrow{irrad} BOHC$$
  
+  $e^- + Cu^{2^+} \rightarrow BOHC + Cu^+$ 

At the heating stage, one of the following reactions or both can occur:

(a) BOHC + Cu<sup>+</sup> 
$$\stackrel{\text{heat}}{\longrightarrow}$$
 BOHC + Cu<sup>2+</sup> + e<sup>-</sup>  
 $\longrightarrow$  diborate + Cu<sup>2+</sup> + h $\nu$ 

(b) BOHC + 
$$Cu^+ \xrightarrow{heat} diborate + b^+ + Cu^-$$

Which one occurs first, depends upon whether the liberation of e<sup>-</sup> from Cu<sup>+</sup> requires more or less energy than freeing b<sup>+</sup> from BOHC. At present no data is available to decide which takes place first.

A third possibility relies on the possible existence of  $Cu^0$  atoms in the lithium borate, as claimed by Kutomi et  $al^{(4)}$ .

BOHC + 
$$Cu^0 \rightarrow BOHC + e^- + (Cu^+)^*$$
  
 $\rightarrow diborate + h\nu_1 + Cu^+ + h\nu_2$ 

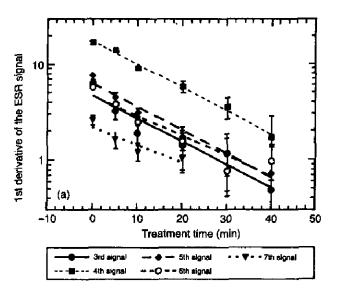
Figure 4 of Ref. 4, shows two TL emission peaks, one at 370 nm and the other one at 580 nm. Kutomi et  $al^{(4)}$  identify  $h\nu_2$  with 370 nm photons. It is possible that  $h\nu_1 = 580$  nm photons.

Additional measurements are required to decide the actual TL mechanism in  $\text{Li}_2\text{B}_4\text{O}_3$ :Cu.

Figure 6 shows thermal decay of both ESR signals and 165°C TL peak at 120°C. It shows that BOHC is responsible for this TL peak.

# **ACKNOWLEDGEMENTS**

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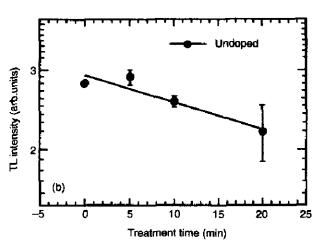


Figure 6. Thermal decay at  $120^{\circ}$ C for 0, 5, 10, 20, 30 and 40 min: (a) first derivative of ESR signal of C16 sample, irradiated to  $10^{\circ}$  Gy  $\gamma$  rays; (b) TL intensity of same samples.

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